



QCA Spas

"A Step Ahead Since 1966"

Monaco



With Pulse Massage System



Dimensions (with cabinet):

87" x 87" x 36" D

Gallons: 550(U.S.)

Pumps: (2) 4 Hp Variable Speed

Heater: 4.0 Kilowatts

Light: 12 Volt (red/blue lens)

Ozone: Factory Installed (*optional*)

Voltage: 240-Volt System, requires 60-amp Siemens GFCI (*not included*)

Controls: Balboa Digital Electronics with LCD temperature read-outs. The heat and humidity resistant microprocessor requires no programming.

SPECIFICATIONS & EQUIPMENT

- 8-person Non Lounger Spa
- 4 contoured bucket seats, 4 bench seats, and extra large footwell
- 70 therapeutic, variable-flow jets (includes 14 Nozzle Turbo Massage)
- Patented Dura-Bond™ acrylic 3-layer shell strengthening system
- Built-in filter, chemical feeder, and ozone-ready
- Soft-Touch™ Controls
- Energy Saver™ Systems
- Dura-Frame™ Maintenance-Free Redwood Color Cabinet
- Includes AM-FM Ipod/MP3 ready Stereo with 2 Marine Grade Speakers
- Cascading waterfall
- Pulse Massage with 14 Programmable Massage Patterns
- Insulated Lockable Teak Hard Cover



Directional Hurricane Spa Jet

State of the art hydrotherapy performance! These jets feature total directional control and adjustable dial for various water flow levels.



Massage Hurricane

A14 jet system that provides superior performance. Pamper yourself with a powerful, multi-level master massage.



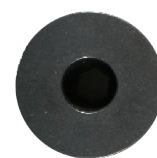
3" Vari Swirl Hurricane Jet

A single 3/4" nozzle jet is adjustable to an angle of 26° for a large, 360° massage area.



2" Directional Posi-Flow Jet

Allows the user to adjust the narrow stream of water to position it on specific muscles or areas of the body.



Posi Flow Jet

Creates the powerful massage that is most popular in spas.



Waterfall

A single, wide waterfall that provides a romantic flow of water to set the mood for a relaxing rendezvous. Fully adjustable.

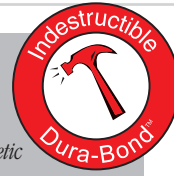


DURA-BOND™

This three-layer, patented, strengthening process combines the beauty of Lucite Plus Acrylic™ with a layer of ABS for shell strength and integrity. Then a double strengthening material is applied. This high density material has all the strengthening properties of fiberglass without the environmental concerns.

ENERGY SAVER SYSTEM™

Heat is generated by the spa's power equipment inside the cabinet. This heated air is captured and returned to the spas water. This continually helps maintain the water temperature without running the heater as often. The heat recovery system saves you money by reducing electrical cost.

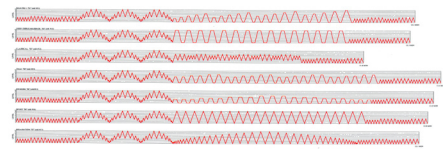


1. Acrylic Plus™
2. ABS
3. Dura-Bond™
4. Dura-Frame with Synthetic Reversible Panels
5. Polystyrene Insulation
6. Thermal Air Barrier
7. Moisture-Resistant Polyethylene Flooring



The Pulse Massage™ Spa incorporates two variable speed water pumps along with Smart Sequence™ Technology to provide a pulsating water flow to all jets in the spa. With the touch of a button, the user can program one of 14 different Pulse Massage patterns on their body.

PULSE MESSAGE PATTERNS



MAINTENANCE FREE DURA-FRAME™ CABINET

Select model spas feature our redwood color, Maintenance Free Dura Frame™ cabinets. This powder coated galvanized steel frame cabinet with redwood panels are known for their rich, beautiful appearance and long-lasting durability. Access panel makes service easy.

PULSE MESSAGE™ CONTROLS

State-of-the-art digital electronic control with LCD temperature readout. All functions are conveniently located at your fingertips.



QCA LIMITED WARRANTY

One Year Shell*

The shell is warranted against water leakage caused by a defect in material for one year from the original date of purchase.

One Year Surface*

QCA warrants the Acrylic Plus™ surface against blistering, cracking, or delaminating for one year from the original date of purchase.

***For complete warranty details, see the warranty performance and coverage page located in the owner's manual.**

QCA Spas reserves the right to change models, equipment, jet configuration and styles, color and cabinetry without notice.

One Year Plumbing*

Spa plumbing, fittings, pipe, drains, and fixtures are warranted against leaking due to defects in materials for one year from the original date of purchase.

One Year Equipment*

QCA warrants the spa equipment (heater and spa electrical equipment) against defects in the material for one year from the original date of purchase.

One Year Pump*

QCA warrants the spa pump and pump motor for one year from the original date of purchase.